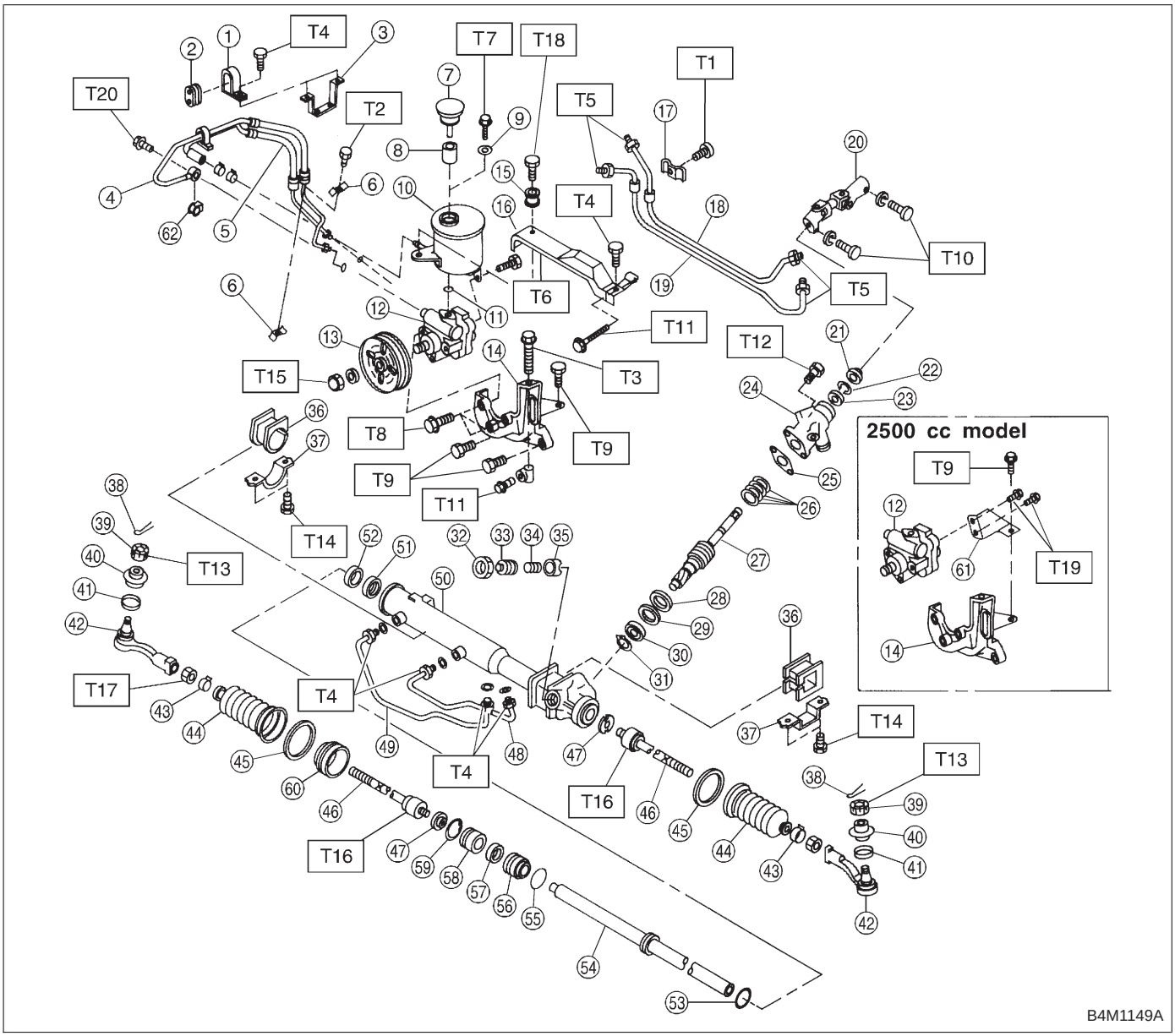
2. Power Steering System

1. LHD MODEL



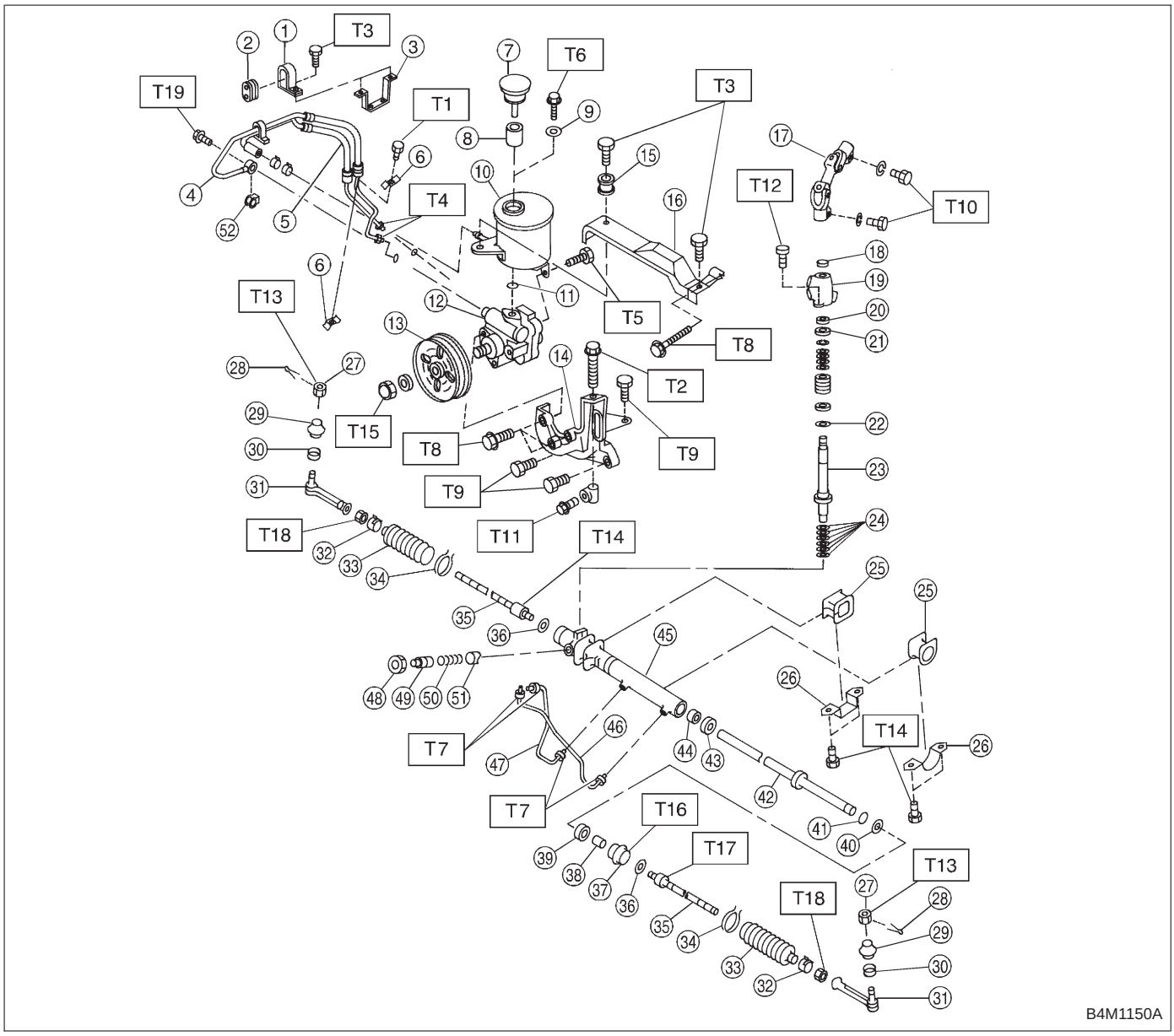
Tightening torque: N·m (kg-m, ft-lb)

T1: 5.4±1.5 (0.55±0.15, 4.0±1.1)
T2: 7.4±2.0 (0.75±0.20, 5.4±1.4)
T3: 8±2 (0.8±0.2, 5.8±1.4)
T4: 13±3 (1.3±0.3, 9.4±2.2)
T5: 15±5 (1.5±0.5, 10.8±3.6)
T6: 15.7±2.4 (1.60±0.24, 11.58±1.77)
T7: 18.1±2.5 (1.85±0.25, 13.35±1.84)
T8: 20.1±2.5 (2.05±0.25, 14.8±1.8)
T9: 22±2 (2.2±0.2, 15.9±1.4)
T10: 24±3 (2.4±0.3, 17.4±2.2)
T11: 24.5±2.0 (2.50±0.2, 18.07±1.48)
T12: 25±5 (2.5±0.5, 18.1±3.6)
T13: 27.0±2.5 (2.75±0.25, 19.92±1.84)
T14: 59±12 (6.0±1.2, 43±9)
T15: 60.8±6.9 (6.2±0.7, 44.8±5.1)
T16: 78±10 (8.0±1.0, 58±7)
T17: 83±5 (8.5±0.5, 61.5±3.6)
T18: 6.35±1.0 (0.65±0.1, 4.7±0.7)
T19: 15.7±2.5 (1.6±0.25, 11.6±1.8)
T20: 34±5 (3.5±0.5, 25.3±3.6)

COMPONENT PARTS

1. Clamp
2. Adapter
3. Hose bracket
4. Pipe C
5. Pipe D
6. Clamp E
7. Cap
8. Strainer
9. Seal washer
10. Tank
11. O-ring
12. Oil pump
13. Pulley
14. Bracket
15. Bush
16. Belt cover
17. Clamp plate
18. Pipe F
19. Pipe E
20. Universal joint
21. Dust seal
22. C-ring
23. Oil seal
24. Valve housing
25. Packing
26. Seal ring
27. Pinion and valve ASSY
28. Oil seal
29. Back-up washer
30. Ball bearing
31. Snap ring
32. Lock nut
33. Adjusting screw
34. Spring
35. Sleeve
36. Adapter
37. Clamp
38. Cotter pin
39. Castle nut
40. Dust seal
41. Clip
42. Tie-rod end
43. Small clip
44. Boot
45. Large clip
46. Tie-rod
47. Lock washer
48. Pipe B
49. Pipe A
50. Housing ASSY
51. Back-up washer
52. Oil seal
53. Piston ring
54. Rack
55. O-ring
56. Rack bushing
57. Oil seal
58. Rack stopper
59. Circlip
60. Spacer
61. Stay (2500 cc model only)
62. Gasket

2. RHD MODEL



Tightening torque: N·m (kg-m, ft-lb)

- ***T1: 7.4±2.0 (0.75±0.2, 5.4±1.4)***
- ***T2: 8±2 (0.8±0.2, 5.8±1.4)***
- ***T3: 13±3 (1.3±0.3, 9.4±2.2)***
- ***T4: 15±5 (1.5±0.5, 10.8±3.6)***
- ***T5: 15.7±2.4 (1.60±0.24, 11.58±1.77)***
- ***T6: 18.1±2.5 (1.85±0.26, 13.35±1.84)***
- ***T7: 20±4 (2.0±0.4, 14±2.9)***
- ***T8: 20.1±2.5 (2.05±0.25, 14.8±1.8)***
- ***T9: 22±2 (2.2±0.2, 15.9±1.4)***
- ***T10: 24±3 (2.4±0.3, 17.4±2.2)***
- ***T11: 24.5±2.0 (2.50±0.20, 18.07±1.48)***
- ***T12: 25±5 (2.5±0.5, 18.1±3.6)***
- ***T13: 27.0±2.5 (2.75±0.26, 19.92±1.84)***
- ***T14: 59±12 (6.0±1.2, 43±9)***
- ***T15: 61±7 (6.2±0.7, 44.8±5.1)***
- ***T16: 64±10 (6.5±1.0, 47±7)***
- ***T17: 78±10 (8.0±1.0, 58±7)***
- ***T18: 83±5 (8.5±0.5, 61.5±3.6)***
- ***T19: 34±5 (3.5±0.5, 25.3±3.6)***

COMPONENT PARTS

1. Clamp
2. Adapter
3. Hose bracket
4. Pipe C
5. Pipe D
6. Clamp E
7. Cap
8. Strainer
9. Seal washer
10. Tank
11. O-ring
12. Oil pump
13. Pulley
14. Bracket
15. Bush
16. Belt cover
17. Universal joint
18. Dust cover
19. Valve housing
20. Y-packing
21. Ball bearing
22. Spacer
23. Pinion
24. Shim
25. Adapter
26. Clamp
27. Castle nut
28. Cotter pin
29. Dust seal
30. Clip
31. Tie-rod end
32. Clip
33. Boot
34. Wire
35. Tie-rod
36. Lock washer
37. Holder
38. Bush
39. Y-packing
40. Oil seal
41. O-ring
42. Rack
43. Oil seal
44. Back-up washer
45. Housing ASSY
46. Pipe A
47. Pipe B
48. Lock nut
49. Adjusting screw
50. Spring
51. Sleeve
52. Gasket